

# BUCKLE

## BACKGROUND OF THE INVENTION

### 1. Field of the Invention

The present invention relates to a buckle for tightening a belt comprising a female member formed with a flat housing and a male member having a pair of flexible insertion legs, in which a pair of the flexible insertion legs of the male member are inserted into the housing of the female member and engaged therein.

### 2. Description of the Related Art

A conventional insertion type buckle comprising a female member, that is, female body, formed with a flat housing and a male member, that is, male body, having a pair of flexible insertion legs is well-known to have a butting portion of the female body and the male body, which is formed in a simple straight form when the female body and the male body are engaged. As shown in FIG. 28, a buckle of a type to finish an insertion opening 7' of the flat housing 3' of the female body 1' into a straight form, bring a front end of a side frame on each of both sides in the frame 20' of the belt through portion into contact with the insertion opening 7' edge of the housing 3' in the male body 2', and butt both members each other, is well-known. This kind of buckle is disclosed, for example, in Japanese Patent Application Laid-Open No. 9-135609.

Furthermore, as shown in FIG. 29, a buckle comprising a female body 1" formed with a flat housing 3" and a male body 2" having a pair of insertion legs 30", in which the butting portions 15", 38" of the female body 1" and the male body 2", when the insertion legs 30" of the male body 2" is inserted into the housing 3" of the female body 1" in an insertion form, are slightly cut off in a curved form at both ends of the female body 1" and formed to slightly protrude in an arcuate form at both ends of the male body 2". Then, the relevant ends are connected at a central straight portion is disclosed in U. S. Patent No. 5590444.

In the conventional buckle described above in which the insertion opening of the housing of the female body and the base of the insertion legs of the male body are formed in a straight line and a butting surface between the female body and the male body is also formed in a straight line. In the buckle shown in FIG.28, the insertion opening 7' of the housing 3' of the female body 1' is formed in a straight line, and in the male body 2', the front ends of both side frames in the frame 20' of the belt through portion are brought into contact with the insertion opening 7'. As for the buckles described above, the buckles may clatter and lack stability when the female body 1' and the male body 2' are engaged by insertion, and further, no smooth inserting operation is expected only with the guide member 35' at the center when the insertion legs

30' are inserted into the housing.

In the buckle shown in FIG. 29, because the butting surface between the female body 1" and the male body 2" is held by the bent portions at the ends on both sides of the buckle when the insertion legs 30" of the male body 2" is inserted into the housing 3" of the female body 1", there is such a problem that any clearance on the right and left causes the female body 1" and the male body 2" to slip and results in clattering.

#### SUMMARY OF THE INVENTION

The invention has been made with the above-mentioned problems taken into account, and an object of the invention is to provide a buckle comprising a female body formed with a flat housing and a male body having a pair of flexible insertion legs, wherein when the female body and the male body are inserted to engage, a shape of a plane of a butting surface between the female body and the male body, that is, a butting portion, forms horizontal straight portions on both sides of the butting portion as well as a concave portion at center in one of the bodies and a convex portion in the other body, and the buckle securely prevents rocking of right and left directions at the center of the butting portion, restricts and holds the female body and the male body in a stable condition, prevents clattering of the buckle, and achieves the inserting



for the female body and a convex form for the male body to finish the buckle with stable design, and forming the butting surface of the male body into a special shape.

Finally, also another object of the invention is to provide a buckle finished into a buckle of special designs by forming the center portion in the butting surface between the female body and the male body into a convex form for the female body and a concave form for the male body, and having the functions that can prevent loosening of the belt attached to the male body.

In order to achieve the above-mentioned objects, the main aspect of the invention provides a buckle comprising a female body formed with a flat housing and a male body having with a pair of right and left flexible insertion legs which are engaged with each other by insertion, wherein a concave portion or a convex portion is provided at the center of the butting surface on the plane of the female body and the male body, that is, the butting portions when the female body engages with the male body, and the female body and the male body are thereby formed closely in contact.

Preferably, horizontal straight portions are provided on both sides of the butting surface.

Preferably, the butting portions comprising straight portions on both sides of the buckle and the concave portion or the convex portion at the center are formed on both front



female body is formed with the straight portions and the convex portion and the butting portion to be formed in the male body is formed with the straight portions and the concave portion, such that both butting portions are combined.

Preferably, peripheral ends, that is, corners of the straight portions on both sides and the convex portion at the center of the male body are notched to form a one level lower stepped portion, which is formed to be fitted into the butting portion of the female body 1 in the manner of overlapping.

Further preferably, the concave portion provided at the center of the male body is formed concavely up to a belt through hole provided in the male body, while the convex portion of the female body that corresponds to the concave portion is extended to the belt through hole upon the insertion of the bodies.

Alternately, the concave portion provided at the center of the male body is formed concavely up to the belt through hole provided in the male body, while the convex portion of the upper plate of the female body that corresponds to the concave portion is extended to a top surface of the belt through hole of the male body or a top surface of a belt hooking rod upon the insertion of the bodies so that the belt is prevented from its loosening.

#### BRIEF DESCRIPTION OF THE DRAWINGS

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FIG. 1 is a perspective view of a buckle according to a first embodiment of the invention.

FIG. 2 is a front view showing an engagement state of the buckle of FIG.1.

FIG. 3 is a back view showing the engagement state of the buckle of FIG.1.

FIG. 4 is a side view showing the engagement state of the buckle of FIG.1.

FIG. 5 is a front view of a female body of the buckle of FIG.1.

FIG. 6 is a back view of the female body of the buckle of FIG.1.

FIG. 7 is a side view of the female body of the buckle of FIG.1.

FIG. 8 is a cross-sectional view of the buckle of FIG.1 taken along the line VII-VII of FIG. 5.

FIG. 9 is a front view of a male body of the buckle of FIG.1.

FIG. 10 is a back view of the male body of the buckle of FIG.1.

FIG. 11 is a side view of the male body of the buckle of FIG.1.

FIG. 12 is a cross-sectional view of the buckle of FIG.1 taken along the line XII-XII of FIG. 9.

FIG. 13 is a front view showing an engagement state of



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a buckle according to a second embodiment of the invention.

FIG. 14 is a back view showing the engagement state of the buckle of FIG. 13.

FIG. 15 is a side view showing the engagement state of the buckle of FIG. 13.

FIG. 16 is a front view showing an engagement state of a buckle according to a third embodiment of the invention.

FIG. 17 is a back view showing the engagement state of the buckle of FIG. 16.

FIG. 18 is a front view of a male body of the buckle of FIG. 16.

FIG. 19 is a cross-sectional view of the buckle of FIG. 16 taken along the line XIX-XIX of FIG. 18.

FIG. 20 is a front view showing an engagement state of a buckle according to a fourth embodiment of the invention.

FIG. 21 is a back view showing the engagement state of the buckle of FIG. 20.

FIG. 22 is a side view showing the engagement state of the buckle of FIG. 20.

FIG. 23 is a front view of a female body of the buckle of FIG. 20.

FIG. 24 is a cross-sectional view of the buckle of FIG. 20 taken along the line XXIV-XXIV of FIG. 23.

FIG. 25 is a front view of a male body of the buckle of FIG. 20.

FIG. 26 is a cross-sectional view of the buckle of FIG. 20 taken along the line XXVI-XXVI of FIG. 25.

FIG. 27 is a front view showing an engagement state of a buckle according to a modification.

FIG. 28 is a front view of a known buckle.

FIG. 29 is a front view of another known buckle.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, with referring to the drawings, embodiments of a buckle according to the invention will be concretely explained.

A buckle according to the invention comprises a female body 1 formed with a flat cylindrical housing 3 and provided with cut-outs 10 provided on both sides of the housing 3, and a male body 2 having a pair of flexible insertion legs 30 protruded from a frame 20 to which a belt adjusting portion 21 is equipped as shown in FIG. 1, wherein the insertion legs 30 of the male body 2 is inserted into the housing 3 of the female body 1 to engage, and the female body 1 and the male body 2 of the buckle are integrally molded by injection molding means with thermoplastic resins such as polyacetal, polyamide, polypropylene, polybutyleneterephthalate, etc..

To explain the buckle of a first embodiment of the invention shown in FIGS. 1 through 12, the female body 1 is formed from a flat cylindrical housing 3 comprising an upper

plate 4, a lower plate 5, and side walls 6 as shown in FIGs. 5 through 8, an insertion opening 7 to which flexible insertion legs 30 of the male body 2 can be inserted is provided at one end of this housing 3, and a belt through hole 8 and a belt attaching rod 9 are disposed to attach a belt at the other end, and in each of both side walls 6 of the housing 3, a cut-out 10 notched concavely is formed so that the flexibly insertion legs 30 of the male body 2 can be pressed on its operation.

A horizontal straight portions 11 are disposed on both sides of the insertion opening 7 of the housing 3 and at the center of the insertion opening 7, a concave portion 12 dented concavely and having a slightly expanded inlet is provided continuously so as to form the butting surface with the male body 2, that is, the butting portion 15. In the inside of the housing 3, a partition piece 13 is disposed so as to protrude on the upper plate 4 and to the lower plate 5 in the central longitudinal direction to guide a guide member 35 of the male body 2. In addition, on the inner surfaces of both of the upper plate 4 and the lower plate 5 on the side of the belt through hole 8, engaging protrusions 14 that can be engaged respectively with an engaging portion 32 of the insertion leg 30 of the male body 2 are protruded. The numeral 16 denotes a core aperture for molding the engaging protrusion 14.

The male body 2 has a U-letter shaped frame 20 with a belt adjusting portion 21 provided on one end thereof as shown



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body 1 in compliance with the warp of the insertion leg 30.

The front end of the base 25 on both sides of the frame 20, that is, the portion where the insertion leg 30 is provided so as to protrude is formed into a horizontal straight portion 33, and at the center of the frame 20, a convex portion 34 that protrudes out forward is disposed, and this convex portion 34 is formed in a trapezoidal form with the front end slightly narrowed, and the butting surface with the female body 1, that is, the butting portion 38, is thereby formed. At the front end of this trapezoidal convex portion 34, a guide member 35 with H-letter shaped cross section is protruded, and the guide member 35 is allowed to be inserted along the partition piece 13 protruded on the inner surface of the housing 3.

The straight portions 33 on both sides in both front and rear surfaces of the frame 20 and the peripheral edge of the convex portion 34 at the center have the notched corners to form a stepped portion 36 that becomes one step lower around the peripheral edge as shown in FIG. 12. This stepped portion 36 is fitted into the insertion opening 7 of the housing 3 in an overlapping manner to secure stable insertion when the insertion legs 30 of the male body 2 are inserted into the housing 3 of the female body 1. As shown in FIG. 10, on the rear surface of the convex portion 34 and the pressing portions 31 of the insertion legs 30, recesses 37 are formed for reduce the weight of the buckle.



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2, wherein straight portions 11, 33 are disposed on both sides of the butting portions, respectively, a concave portion 12 is formed continuously in contact with the straight portions 11, 33 at the center of the female body 1 and a convex portion 34 is formed at the center of the male body 2, and when the male body 2 is inserted into the female body 1, the convex portion 34 at the center is restricted as if the concave portion 12 holds the convex portion 34 at the center by the straight portions 11, 33 on both sides, and the concave portion 12 and the convex portion 34 at the center, thereby positively preventing rocking, that is, clattering of the buckle in the right and left directions in a simple constitution.

To describe a buckle of a second embodiment of the invention shown in FIGs. 13 through 15, the configurations of the top surfaces of the female body 1 and the male body 2 of this buckle are same as the configurations of the female body 1 and the male body 2 of the buckle of the first embodiment. That is, the female body 1 has the butting portion 15 formed on the upper plate 4 at the side of the insertion opening 7 of the housing 3, with horizontal straight portions 11 formed on both sides, a concavely dented concave portion 12 continuously disposed at the center with the entry slightly expanded, and cut-outs 10 concavely notched are disposed at the middle of the side walls 6 on both sides of the housing 3. The rear surface of the housing 3 differs in the

constitution from the female body 1 of the first embodiment as shown in FIG. 14, in that the butting portion 15 of the lower plate 5 of the insertion opening 7 has the straight portions 11 on both sides and the whole butting portion is formed in the straight portion 11 by extending the straight portions 11 of both sides without forming the concave portion 12.

Consequently, for the male body 20, as well, the butting portion 38 formed at the base 25 on the top surface of the frame 20 has the horizontal straight portions 33 on both sides, a convex portion 34 that protrudes forward disposed at the center continuously in contact with this straight portion 33, and this convex portion 34 is formed in a trapezoidal form with the front end slightly narrowed. The butting portion 38 formed at the base 25 of the rear surface of the frame 20 is formed in such a manner that the whole exhibits a horizontal straight portion 33 as well as the case of the butting portion 15 of the female body 1. And on both sides of the base 25 of the frame 20, flexible insertion legs 30 are disposed and a guide member 35 at the center, and the belt adjusting portion 21 comprising the belt hooking rod 22 and the fastening rod 23 is disposed on the other side of the frame, and this constitution is the same as the male body 2 of the first embodiment.

The buckle of the type with the butting portions different on the front and the rear is applied to the buckle which is warped entirely as shown in FIG. 15, that is, the buckle



of a curved form. In the buckle, the male body 2 is formed so as to be inserted in a specified direction only with respect to the female body 1, the use other than the normal condition is denied, and it is the feature of this buckle in that the male body 2 is unable to be inserted reversely with respect to the front and rear surfaces.

The corners of the peripheral edge of the butting portion 38 formed at the base 25 on the front and rear surfaces in the male body 2 of this buckle are notched to form a stepped portion 36, and when the male body is inserted into the housing 3 of the female body 1, the butting portions 15, 38 of both bodies are brought in close contact each other, the stepped portion 36 of the male body 2 is fitted into the insertion opening 7 of the housing 3 in the manner of overlapping, and the male body is able to be held in a stable condition.

To describe a buckle of a third embodiment of the invention shown in FIGs. 16 through 19, for the housing 3 of the female body 1 of the buckle, the butting portion 15 formed on the upper plate 4 and the lower plate 5 at the insertion opening 7 has horizontal straight portions 11 formed on both sides of the housing 3 and a concave portion 12 dented arcuately and curved in at the center continuously in contact with this straight portions 11. For the male body 2, the butting portion 38 formed at the base 25 of the frame 20 has the horizontal straight portions 33 formed on both sides and a convex portion

34 arcuately protruding forwards formed at the center continuously in contact with this straight portion 33, which can match the concave portion 12. The constitution of the female body 1 and male body 2 of this buckle other than the foregoing is the same as that of the first embodiment.

The butting portion 38 formed at the base 25 of the frame 20 on the front and rear surfaces in the male body 2 of this buckle has corners of peripheral edge of the straight portion 33 formed on both sides of the base 25 and convex portion 34 arcuately protruded at the center and the corners were notched to form a stepped portion 36. When the male body 2 is inserted in the housing 3 of the female body 1, the butting portions 15, 38 of both bodies come in close contact, and the stepped portion 36 of the butting portion 38 of the male body 2 are fitted into the insertion opening 7 of the housing 3 in the manner of overlapping and hold the male body in a stable state.

To describe a buckle of a forth embodiment of the invention shown in FIG. 20 through FIG. 26, according to the buckle, the configurations of the butting portions 15, 38 of the female body 1 and the male body 2 differ from that of each of the above-mentioned embodiments, and is a buckle in which the convex portion 34 is formed on the female body 1 and the concave portion 12 is formed on the female body 2, thereby forming butting portions 15, 38.

To describe this embodiment in detail, as shown in FIGs.

23 and 24, for the female body 1, the insertion opening 7 in the housing 3 has the horizontal straight portions 11 formed on both sides of the upper plate 4 and the lower plate 5 and a convex portion 34 trapezoidally protruding, with the front end slightly narrowed, formed at the center, thereby forming a butting portion 15. In the middle of each of the side walls 6 on both sides of the housing 3, a cut-out 10 concavely notched is disposed, and at the front end of the housing 3, a belt through hole 8 and a belt attaching rod 9 are integrally disposed, at the inside of the housing 3, the partition pieces 13 are protruded on the upper plate 4 and the lower plate 5 in the central longitudinal direction, and on the inner surfaces on both sides of the upper plate 4 and the lower plate 5 on the side of the belt through hole 8, an engaging protrusions 14 are formed.

For the male body 2, as shown in FIG. 25 and 26, the front surface of the base 25 of the frame 20 is straight and flexible insertion legs 30 disposed so as to protrude on both right and left sides, and at the middle of the flexible insertion leg 30, an pressing portion 31 is formed, at the front end thereof, the engaging portion 32 is formed on the front and the rear, and at the center of the base 25, a guide member 35 with the H-letter shaped cross section is disposed so as to protrude. The belt hooking rod 22 and the fastening rod 23 are bridged in parallel at the side frame 24 of the frame

20, and between the hooking rod 22 and the base 25, a belt through hole 26 is disposed.

For the butting portion 38 formed at the base 25 of the frame 20, the straight portion 33 is formed on each of both sides on both front and rear surface of the base 25, the concave portion 12 capable of being fitted in and matching the convex portion 34 of the female body 1 with the inlet expanded is concavely disposed at the center in the range reaching the belt through hole 26, and when the insertion legs 30 and the guide member 35 are inserted into the insertion opening 7 of the housing 3 of the female body 1, the convex portion 34 of the butting portion 15 disposed in the female body 1 is fitted and fix to the concave portion 12 of the butting portion 38 disposed at the base 25 of the frame 20, and rocking of the buckle in the right and left directions can be prevented by the butting portions 15, 38 of the convex portion 34 and the concave portion 12.

The buckle shown in FIG. 27 shows a modification of the buckle according to the fourth embodiment. What differs from the aforementioned buckles is to form the butting portion 15 of the convex portion 34 disposed at the insertion opening 7 in the housing 3 of the female body 1 in such a manner as to protrude extendedly up to the top surface of the belt through hole 26 formed in the frame 2 of the male body 2 or to the top surface of the belt hooking rod 22, and to bring the butting

portion 15 in contact with the belt inserted through the belt adjusting portion 21 at the front end of the convex portion 34 formed in the female body 1, thereby intending to prevent loosening of the belt.

The buckle according to the present invention has constitutions as described above, and with these constitutions, the following effects are obtained.

According to the invention, there are the effects of preventing rocking in the right and left directions as well as clattering in the buckle, restricting and holding the female body 1 and the male body 2 in a stable state, and enabling smooth inserting operation with good guide, by providing the buckle comprising the female body 1 formed with a flat housing 3 and the male body 2 having a pair of insertion legs 30, in such a manner that horizontal straight portions 11, 33 are disposed on both sides, and a concave portion 12 or a convex portion 34 at the center in the butting portions 15, 38 on the plane of the female body 1 and the male body 2 when the female body 1 engages with the male body 2, and the female body 1 and the male body 2 are thereby formed closely in contact.

Further, the butting portions 15, 38 comprising the straight portions 11, 33 and the concave portion 12 or convex portion 34 on both the front and rear surfaces of the female body 1 and the male body 2 is provided. Therefore, there is such an effect that a flat buckle that enables the male body

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2 to be inserted from either of both front and rear surfaces and that can be used irrespectively of the front and the rear because the butting surface is symmetrical on the front and the rear.

Furthermore, the butting portions 15, 38 comprising the straight portions 11, 33 and the concave portion 12 or the convex portion 34 are formed on one surface of the female body 1 and the male body 2, and on the opposite surface, linear-form butting portions 15, 38 are formed. Therefore, the butting portions 15, 38 are suitable for a buckle with a directionality, or a curved buckle that enable the male body 2 to be inserted only in a specified direction with respect to the front and rear surfaces and restricts the insertion.

Still further, the convex portion 34 in the butting portion 34 is formed in such a manner to be protruded in a trapezoidal form with the front end slightly narrowed and the concave portion 12 is formed in such a manner to be concavely dented with the inlet expanded, or the convex portion 34 in the butting portions 15, 38 is formed in such a manner to protrude arcuately and the concave portion 12 in such a manner to curve in arcuately, thereby forming the butting portions 15, 38 with the straight portions 11, 33 and the convex portion 34 or the concave portion 12. Consequently, a buckle is finished in a stable and excellent design in which the butting portion 15, 38 allows the convex portion 34 to catch and hold

the concave portion 12 at the center with the trapezoidal or arcuate convex portion 34 or opposite concave portion 12 and the movement is restricted at of the straight portions 11, 33 on both sides.

Further, the butting portion 15 of the female body 1 is formed with the straight portions 11 and the concave portion 12 and the butting portion 38 of the male body 2 is formed with the straight portions 33 and the convex portion 34 or the butting portion 15 of the female body 1 is formed with the straight portions 11 and the convex portion 34 and the butting portion 38 of the male body 2 is formed with the straight portions 33 and the concave portion 12. Consequently, there is such effects that the buckle of different forms with the concave portion 12 and convex portion 34 at the center of the butting portions 15, 38 reversely arranged is easily made and the buckle suited for the application mode is easily supplied so as to aim at the applicability enlargement.

And further, the peripheral corners of straight portions 33 on both sides and the convex portion 34 at the center of the male body 2 are formed one level lower by notching to form a stepped portion 36, which is allowed to be fitted into the convex portion 12 of the female body 1 in an overlapping state. Therefore, the female body 1 can be joined to the male body 2 in a stable condition and satisfactory manner.

Further, the frame 20 of the male body 2 for attaching

the belt can be used effectively by providing the concave portion 12 formed at the center of the male body 2 concavely up to the belt through hole 26 and extending the convex portion 34 of the female body 1 to the belt through hole 26.

Furthermore, there is such effects that loosening of the belt is easily prevented at the belt adjusting portion 21 in the male body 2 and the buckle can be finished with excellent functions by concavely providing the concave portion 12 disposed at the center of the male body 2 up to the belt through hole 26 and extending the convex portion 34 of the upper plate 4 of the female body 1 to the top surface of the belt through hole 26 or the top surface of the hooking rod 22. Therefore, the effects achieved by the invention are remarkably notable.